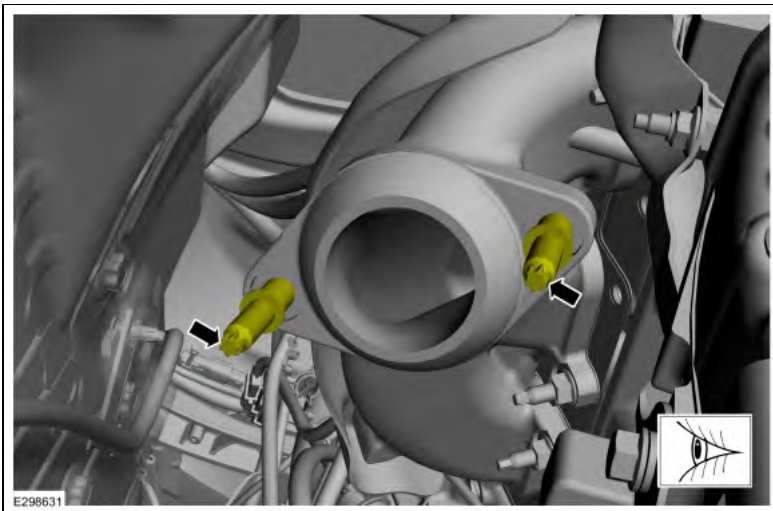
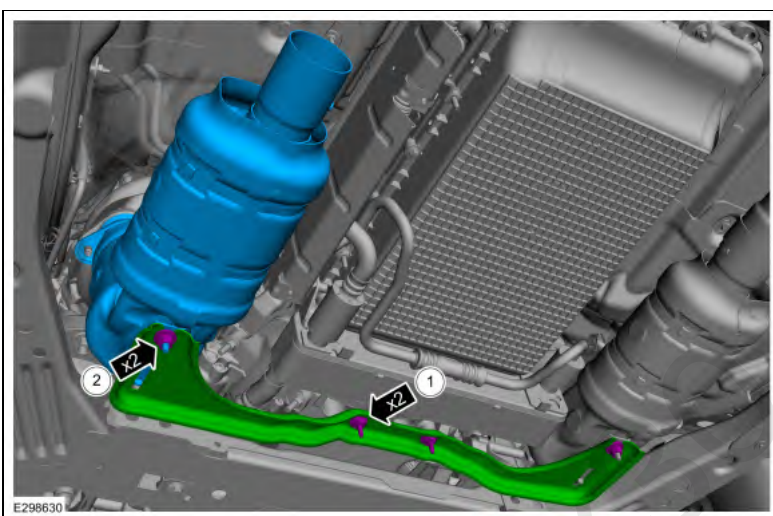




3. **NOTE:** The studs and nuts are only finger tight in this step.

Install the catalytic converter and bracket studs and nuts.

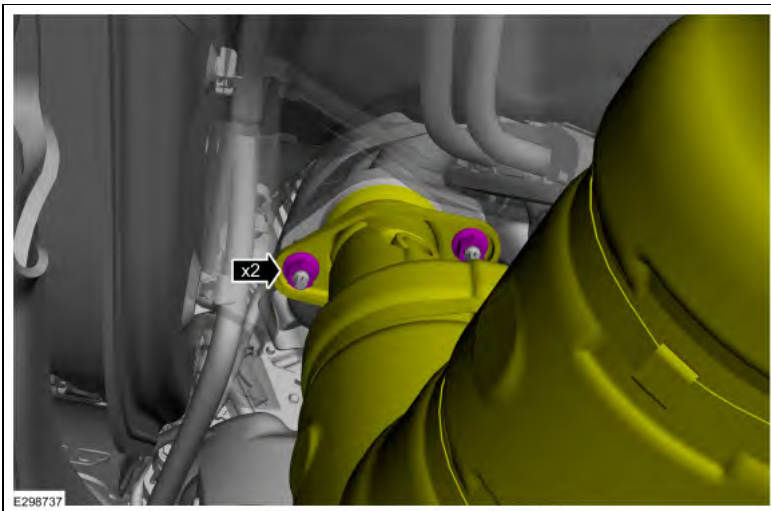


4. **NOTE:** Make sure that new nuts are installed.

Install the LH catalytic converter nuts.

Torque: 30 lb.ft (40 Nm)



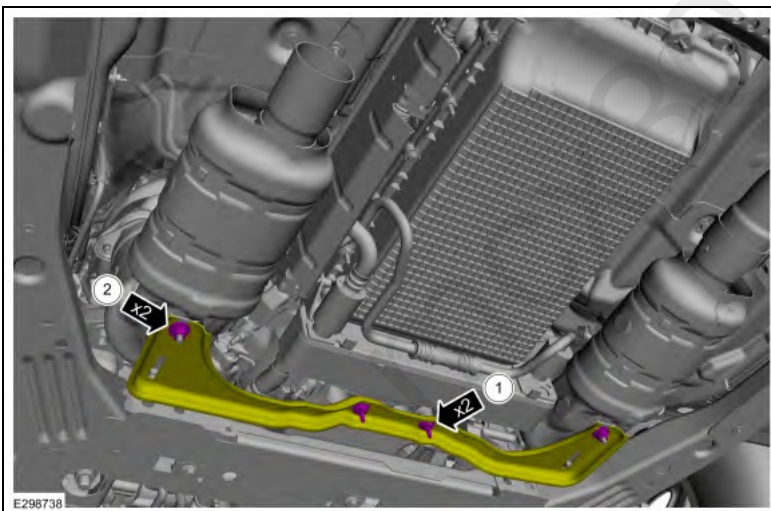


5. Tighten the catalyst assembly bracket studs and nuts.

Torque:

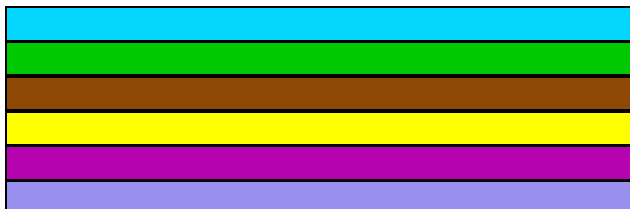
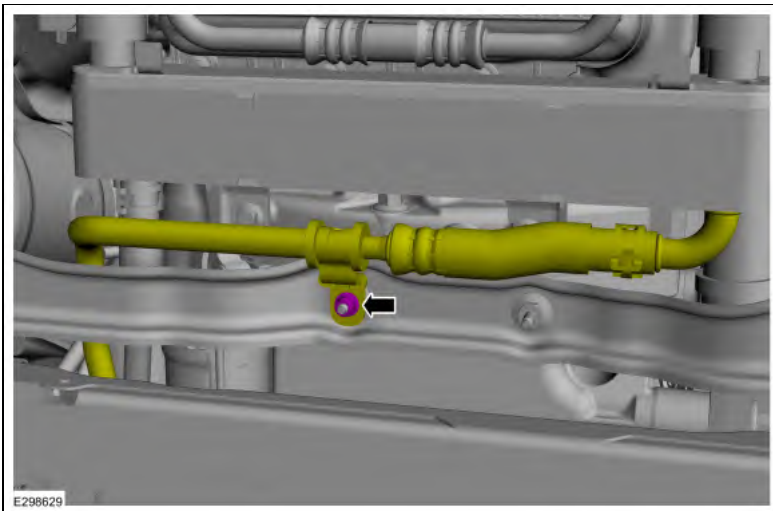
Studs: 18 lb.ft (25 Nm)

Nuts: 18 lb.ft (25 Nm)



6. Install the transmission cooler hose bracket nut.

Torque: 80 lb.in (9 Nm)



7. To install, reverse the removal procedure.
8. Check the exhaust system for leaks.

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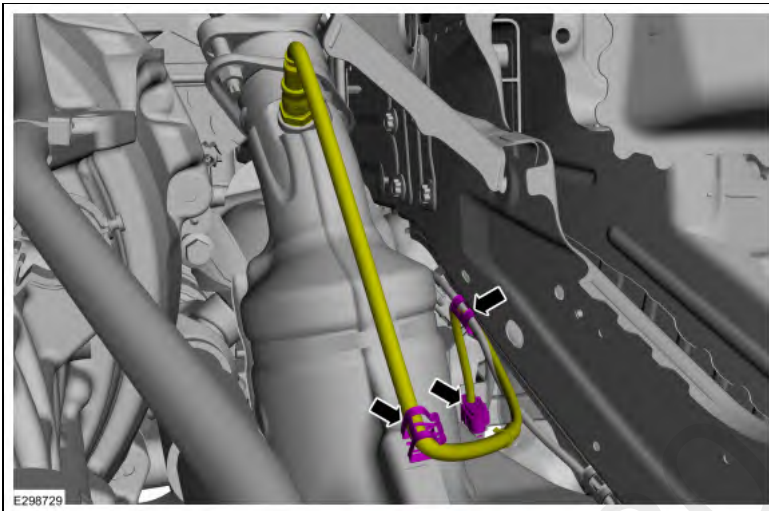
Catalytic Converter RH

Removal

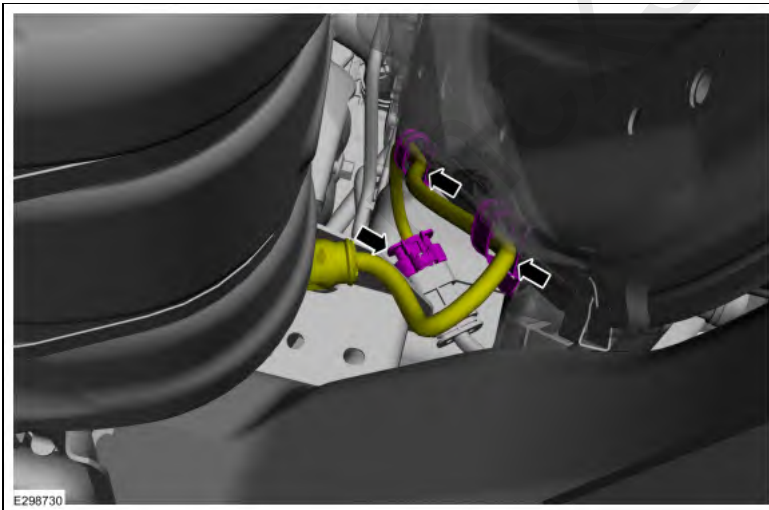
NOTE: If the catalytic converter is not being replaced, the HO2S and the catalyst monitor sensor do not need to be removed from the catalytic converter. Disconnecting the electrical connectors is still necessary.

NOTE: The exhaust Y-pipe dual catalytic converter is a 2-piece assembly. The LH and RH converters can be serviced separately as needed.

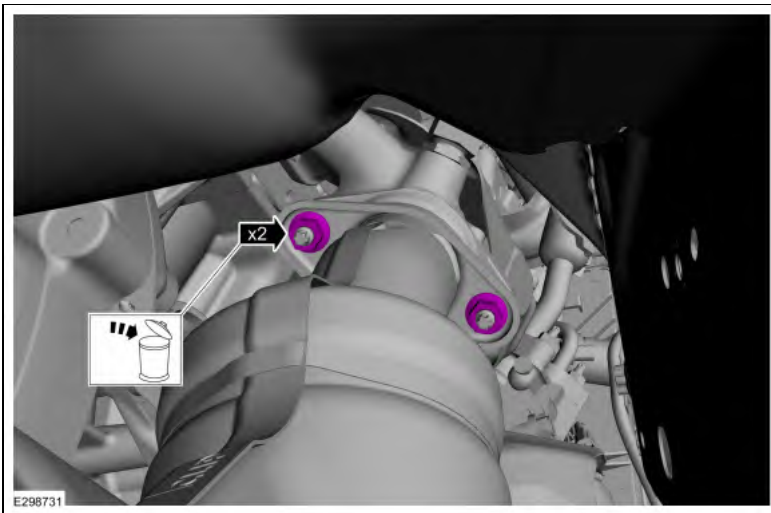
1. With the vehicle in NEUTRAL, position it on a hoist.
Refer to: Jacking and Lifting - Overview (100-02 Jacking and Lifting, Description and Operation).
2. Remove the RH side exhaust flexible pipe.
Refer to: Exhaust Flexible Pipe (309-00C Exhaust System - 3.3L Duratec-V6, Removal and Installation).
3. Disconnect the HO2S electrical connector.



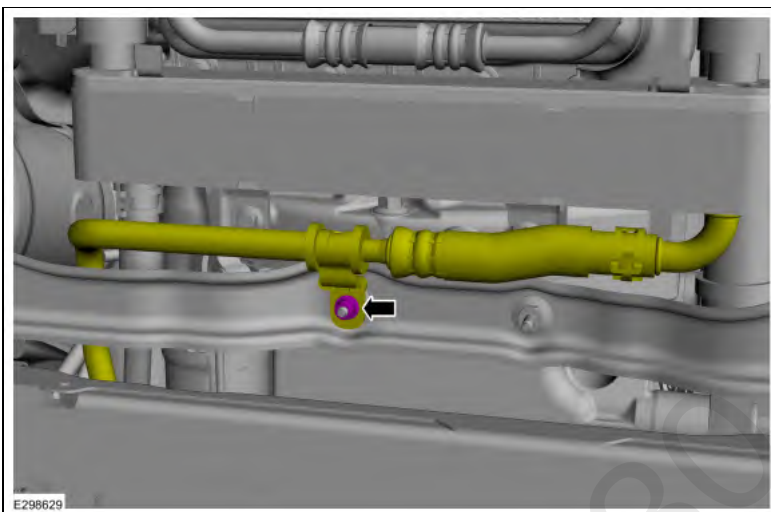
4. Disconnect the HO2S electrical connector.



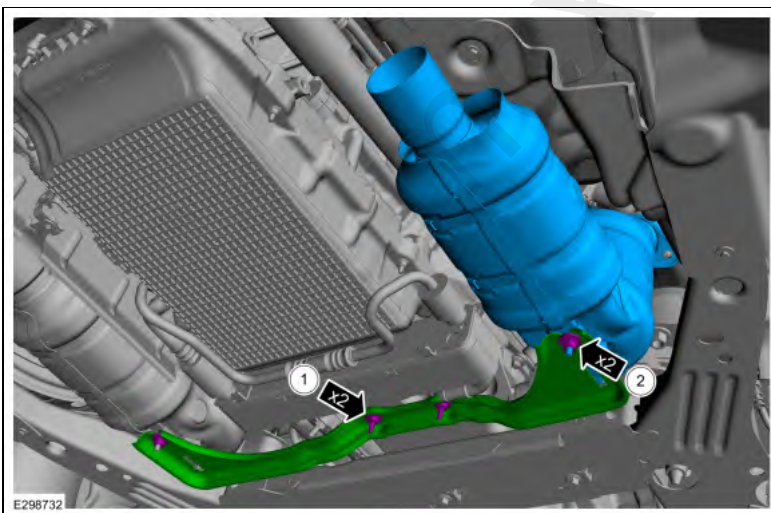
5. Remove the RH catalytic converter nuts and discard.



6. Remove the transmission cooler hose bracket nut.



7. Remove the bracket studs and nuts. Remove the RH catalytic converter from the vehicle.



Installation

1. Clean all exhaust connections before reassembly.
2. Clean and inspect the studs, replace the studs if necessary.
Torque: 18 lb.ft (25 Nm)